

# Work Order ID 56339

February 18, 2010 8:40:16 AM



Page 1

Item ID: D3155-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 2/18/10 Start Qty: 20.00



Cust Item ID:

Required Date: 2/19/10 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3155

Rev D

101

0.00



Lathe Conv

Memo

0.00

Conventional Lathe

SA 10/02/25

12 0

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SA 10/02/29

12 0

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

B.A 10/03/01

12 0

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Page 2

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Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: 39

0.00



Packaging

Memo

0.00

Packaging

*PC 10/3/01* *12*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10/03/03* *HJ*

*mf*

*10-31*

# Picklist Print

February 18, 2010 8:40:15 AM

Page 1

Work Order ID: 56339

Parent Item: D3155-3

Parent Item Name: Bushing

Comments: IPP A 02.05.27 New Issue NG

Start Date: 2/18/10

Required Date: 2/19/10

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
SS-812-20		Purchased			No		Each	6.0000	4.0000			



Bushing



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

101102

6

4 SN 10102129

~~81314~~  
out of material

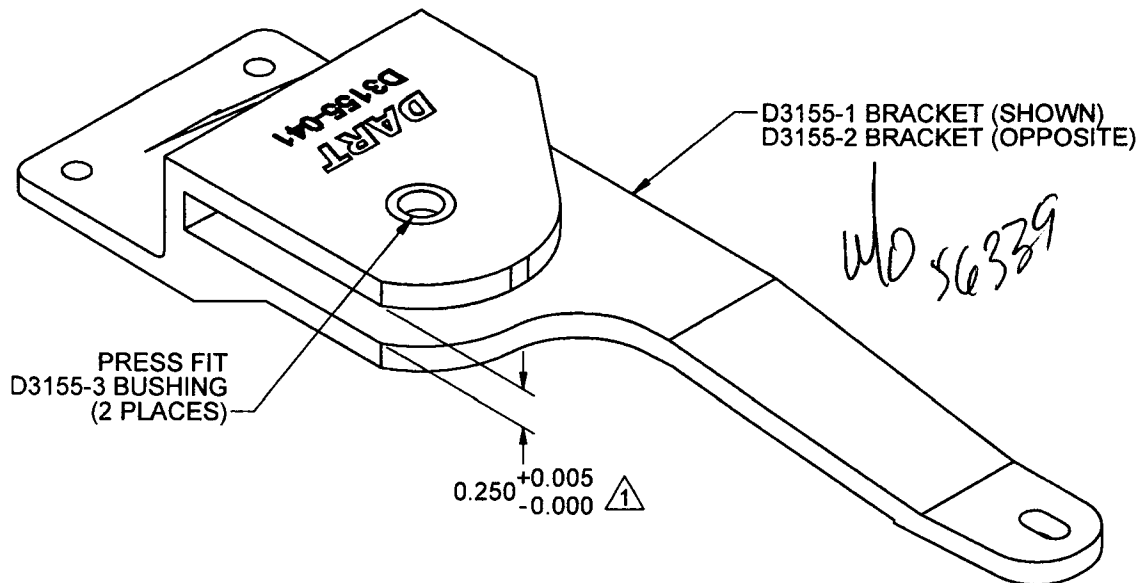




DESIGN #	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED #	DRAWING NO. D3155	REV. D SHEET 1 OF 3
DATE 07.01.18		TITLE BRACKET ASSEMBLY	SCALE 1:1
REV	DATE	DESCRIPTION	
A	02.04.24	NEW ISSUE	
B	03.02.28	AS MANUFACTURED	
C	04.10.06	5.455 WAS 5.550	
D	07.01.18	ON D3155-1/-2, 0.699 DIM WAS REMOVED; 0.887 WAS 0.882; 3.150 WAS 3.148; ADD 0.250 DIM +0.005/-0.000	

RELEASED

07.01.18



**D3155-041 BRACKET ASSEMBLY**  
(SHOWN, REPLACE PREMIER P/N B30-23000-11)  
**D3155-042 BRACKET ASSEMBLY**  
(OPPOSITE, REPLACES PREMIER P/N B30-23000-12)

QTY -041	QTY -042	P/N	DESCRIPTION
X		D3155-041	BRACKET ASSEMBLY
	X	D3155-042	BRACKET ASSEMBLY
1		D3155-1	BRACKET
	1	D3155-2	BRACKET
2	2	D3155-3	BUSHING

**NOTE:**

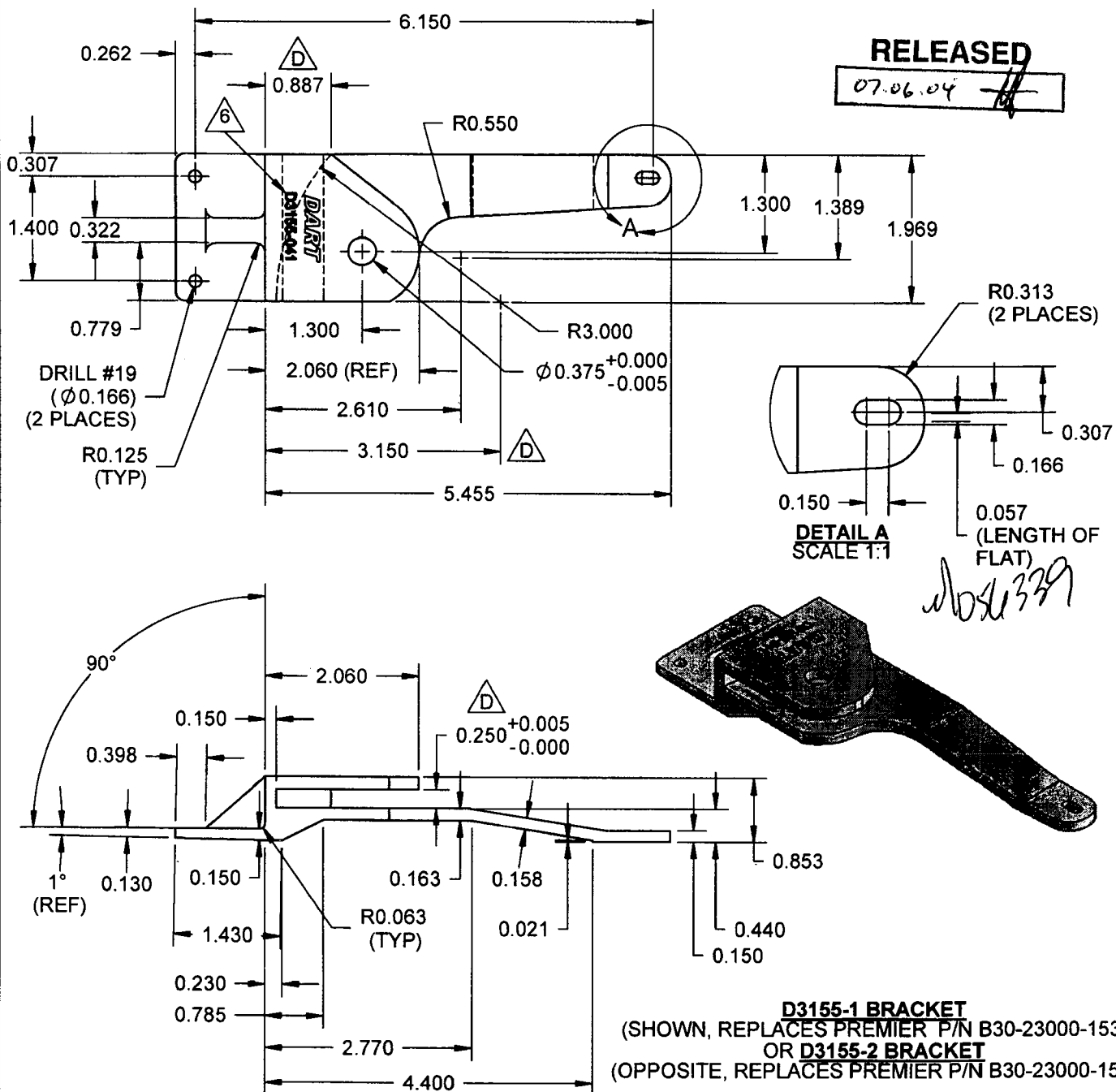
MAINTAIN THE 0.250<sup>+0.005</sup><sub>-0.000</sub> DIMENSION AFTER PRESS FITTING THE BUSHING.

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**DART**

DESIGN <i>HA</i>	DRAWN BY <i>CB</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>HA</i>	DRAWING NO. <b>D3155</b>	REV. D SHEET 2 OF 3
DATE <b>07.01.18</b>		TITLE <b>BRACKET ASSEMBLY</b>	SCALE 1:2

**NOTES:**

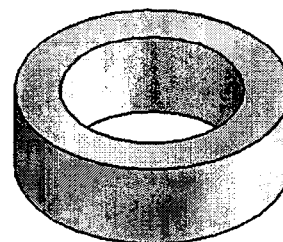
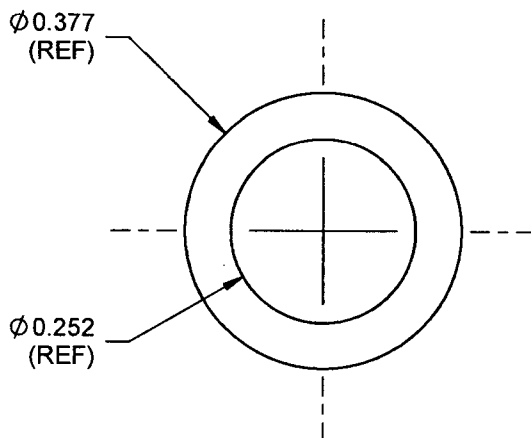
- 1) MATERIAL: ALUMINUM BAR 6061-T6/-T651 PER QQ-A-225/8 OR QQ-A-200/8 OR AMS 4117 OR AMS 4128 OR AMS 4115 OR AMS 4116 OR AMS 4160 (REF DART SPEC M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 6) ENGRAVE DART P/N & LOGO AS SHOWN TO MAX DEPTH OF 0.010 WITH A MIN RAD OF 0.010

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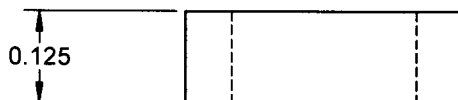


DESIGN <i>CH</i>	DRAWN BY <i>CB</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>CH</i>	DRAWING NO. <b>D3155</b>	REV. D SHEET 3 OF 3
DATE <b>07.01.18</b>		TITLE <b>BRACKET ASSEMBLY</b>	SCALE 4:1



**RELEASED**

07.06.04 *CH*



*W056339*

### **D3155-3 BUSHING**

#### **NOTES:**

- 1) MATERIAL: MAKE FROM SBS-3-3 (SOLID BAR) OR SS-812-20 (TUBING)  
POSSIBLE SUPPLIER: SYMMCO
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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